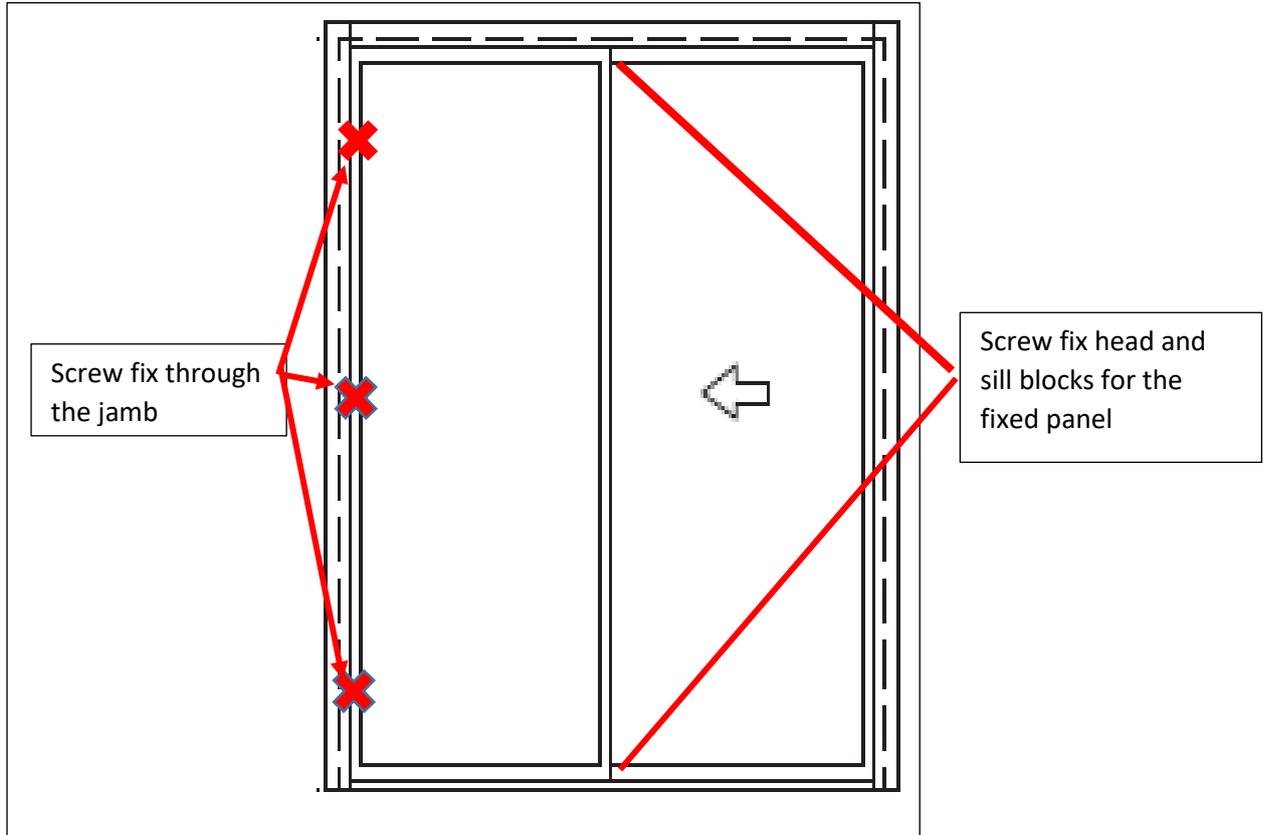
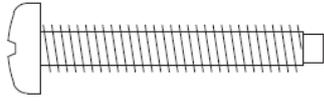


Viewed from Inside



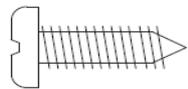
Components List

8 x Stainless Steel - Frame



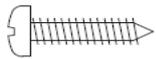
FSC402
Frame Screw
(8g x 25mm)

3 x Gold Zinc – Head and Sill brackets



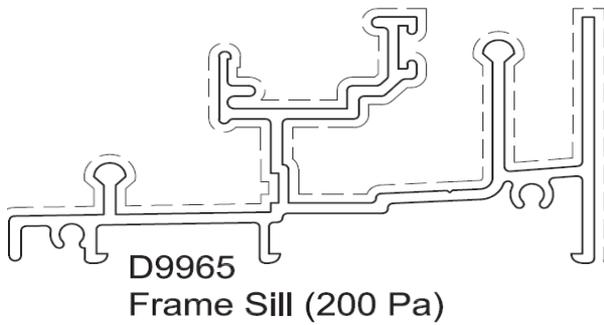
FSC103
Bottom Bracket Screw
(8g x 13mm)

3 x Black – Fixed panel Jamb screws

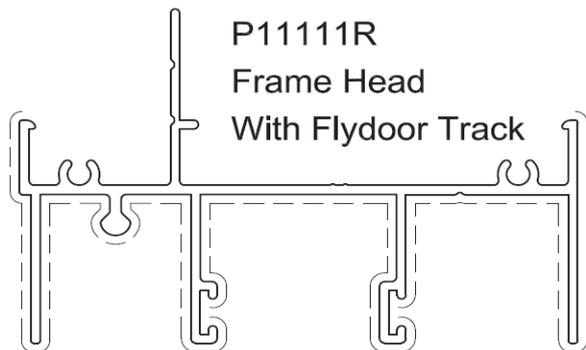


FSC003
Fixed Panel Fixing
(6g x 13mm)

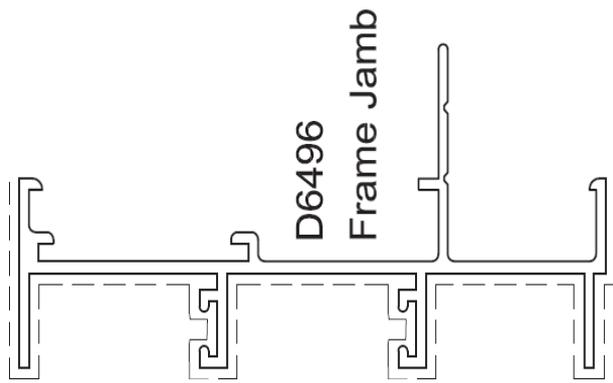
1 x Sill



1 x Head



2 x Jambs



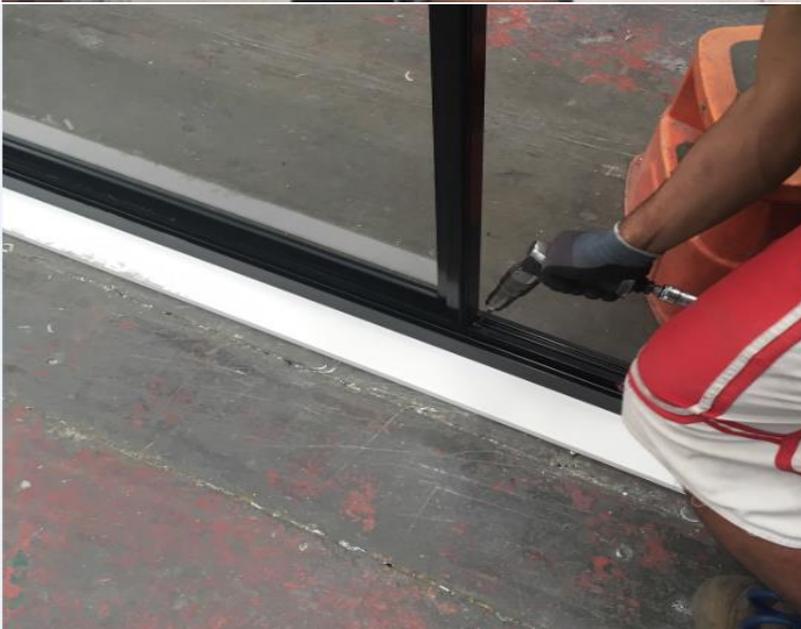
1. Lay Frame parts on a bench or Trestles. Jambs are handed Left and Right (viewed from the outside). Remove the yellow backing on the sill gasket. Make sure the reveal fins line up before screwing the jambs to the head and sill.



2. When the frame has been screwed together you can install it into the opening making sure it is square. Insert the fixed panel (from the outside) by lifting it into the head and pushing it in at the bottom where it will rest in the centre of the sill.



3. After installing the fixed panel, using the 3 x 8g x 13mm Gold zinc screw, screw the blocks into the head and sill making sure the panel is pushed all the way into the jamb.



- Using the Black 6g x 13mm screws, screw fix through the jamb and into the fixed panel (top, centre and bottom). Careful not to let the driver slip as damage may occur to the paint or frame.

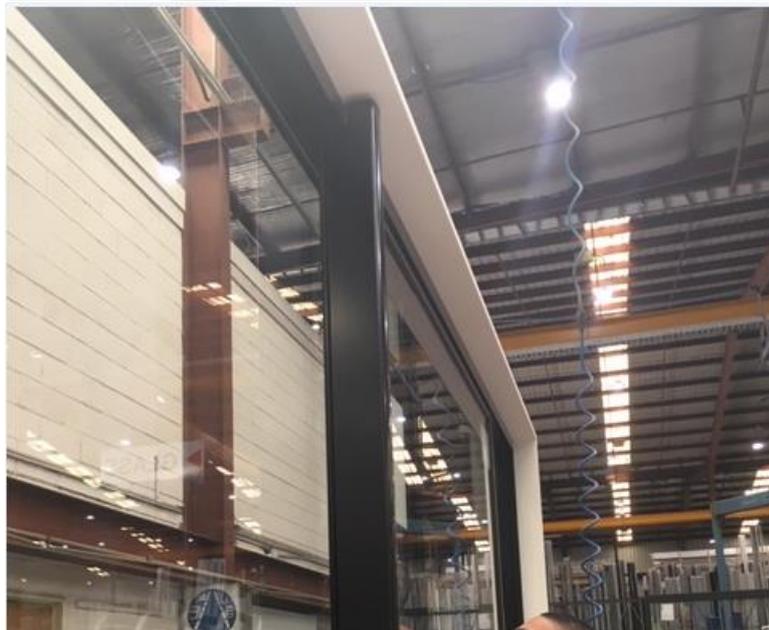




5. Make sure the Bump stop is still fitted in the head and has not fallen out during transport.



6. Fitting the sliding panel from the inside, rest it on the ground in front of the opening. Lift up and into the Head track then guide the bottom back in towards the sill until it is inside the frame then lower it onto the track. 2 people may be required.





7. Adjust the rollers at the bottom of the panel so it lines up with the jamb when closed. Clockwise to raise. Anti-clockwise to lower.
8. Fit the lock to the sliding panel using Installation instruction provided.



9. When the lock has been fitted, close the door, hold the keeper against the lock body and engage the parrot beak to hold the keeper in place.



3

10. Screw the keeper back to the frame using the 6g x 13mm gold zinc screws.



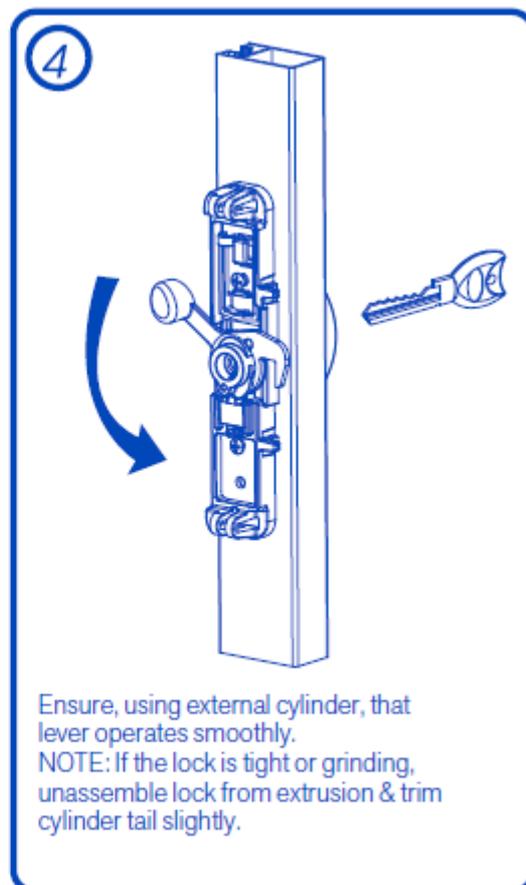
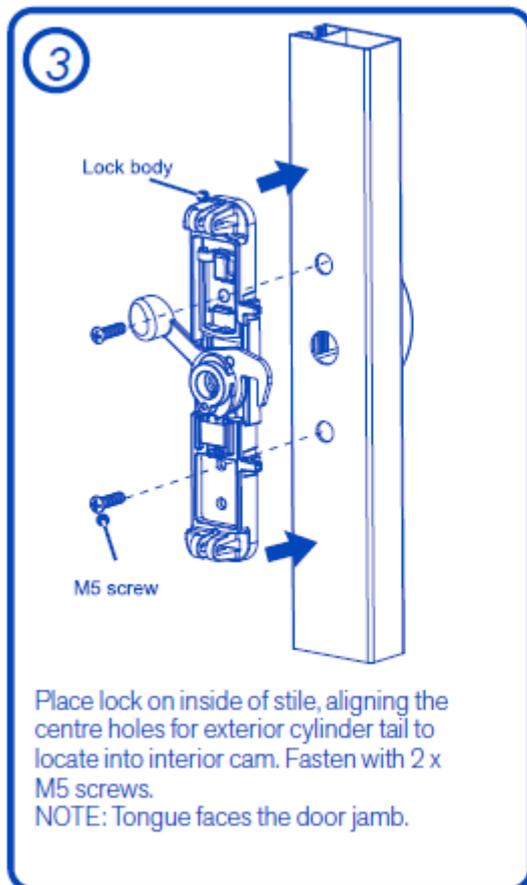
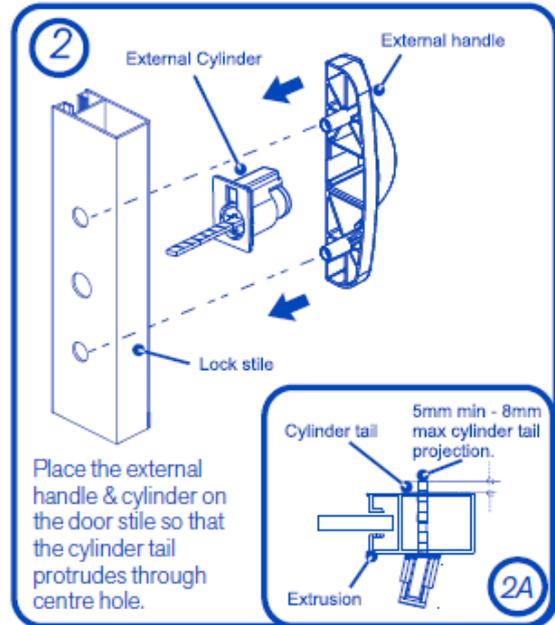
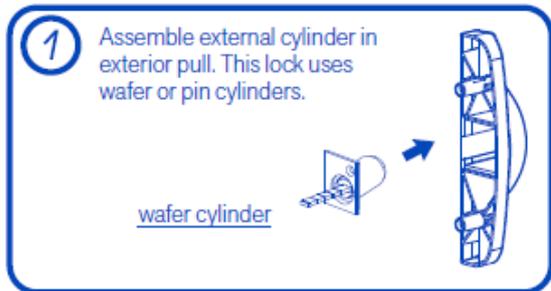
11. Fit the cover and install 2 x screws.



Dowell Door Lock Installation

Surface Mounted Patio Door Lock Fitting Instructions

NOTE: Warranty is void if these instructions are not adhered to.



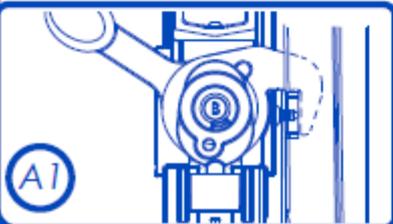
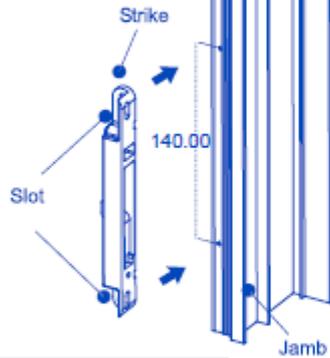
NB: Once every month, clean internal and external covers with soap and water being sure to remove any corrosive chemicals

5

To use a DS4000 strike with the surface mounted lock, the jamb will need to be drilled to the size shown below. There are two types of fixings for this strike:

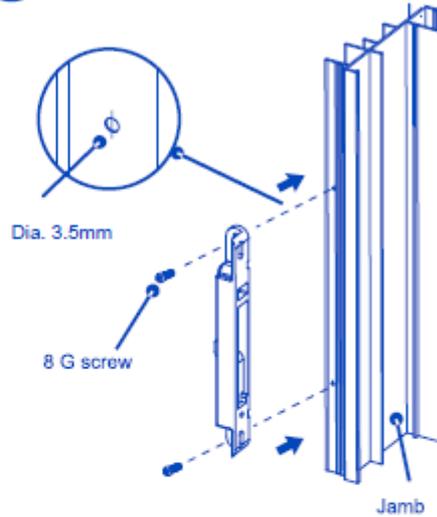
- Standard fixing
- Insert fixing

Details of these fixings Are shown in 'A' & 'B'



5a

Standard Fixing

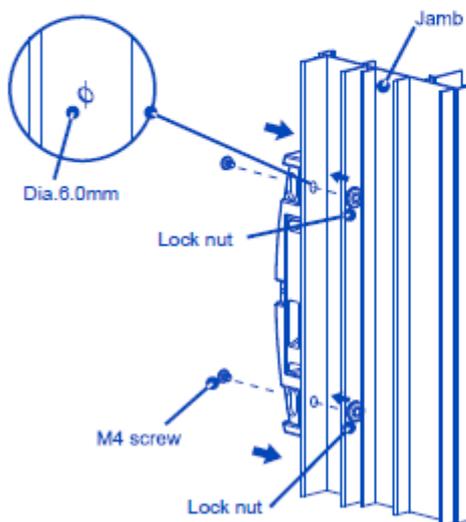


Using the machining details, machine holes for strike on jamb. For standard fixing, the holes must be Dia.3.5mm. Screw in place with 2 x 8G screws, but do not tighten. Close door & lock tongues into strike (A1). This will locate the strike in the correct Position on jamb. Tighten screws.

5b

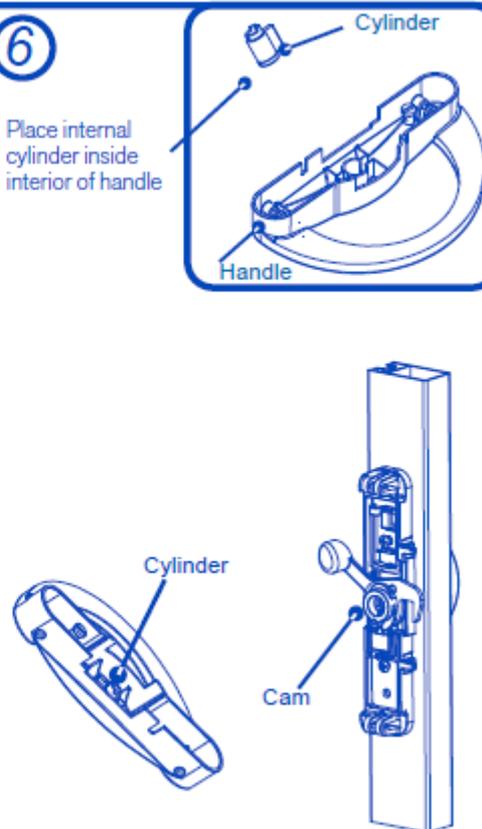
Insert Fixing

Drill fixing holes to Dia.6.0mm. Cross fasten with 2 x M4 fixing screws using 2 x Lock nuts. Locate strike in correct position on jamb in relation to the lock tongue. Tighten screws.



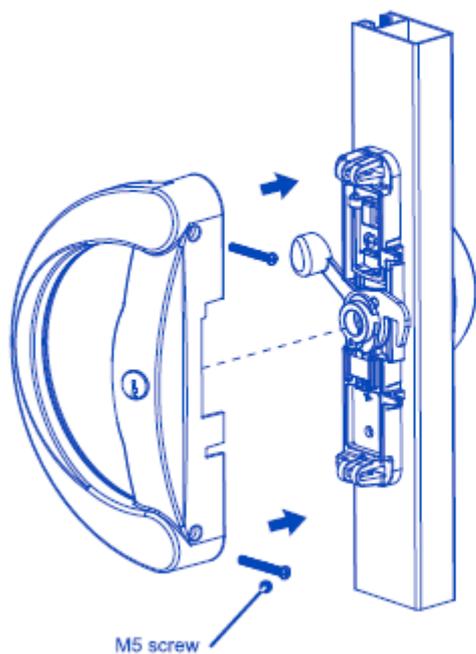
6

Place internal cylinder inside interior of handle



7

Fasten cover on internal lock with 2 x M5 CSK screws .



8

Once strike is on the door jamb and lock is fully assembled, test to see if tongue engage the strike. If tongue does not engage, adjust the vertical and horizontal adjustments. Keep the strike and lock parallel.

